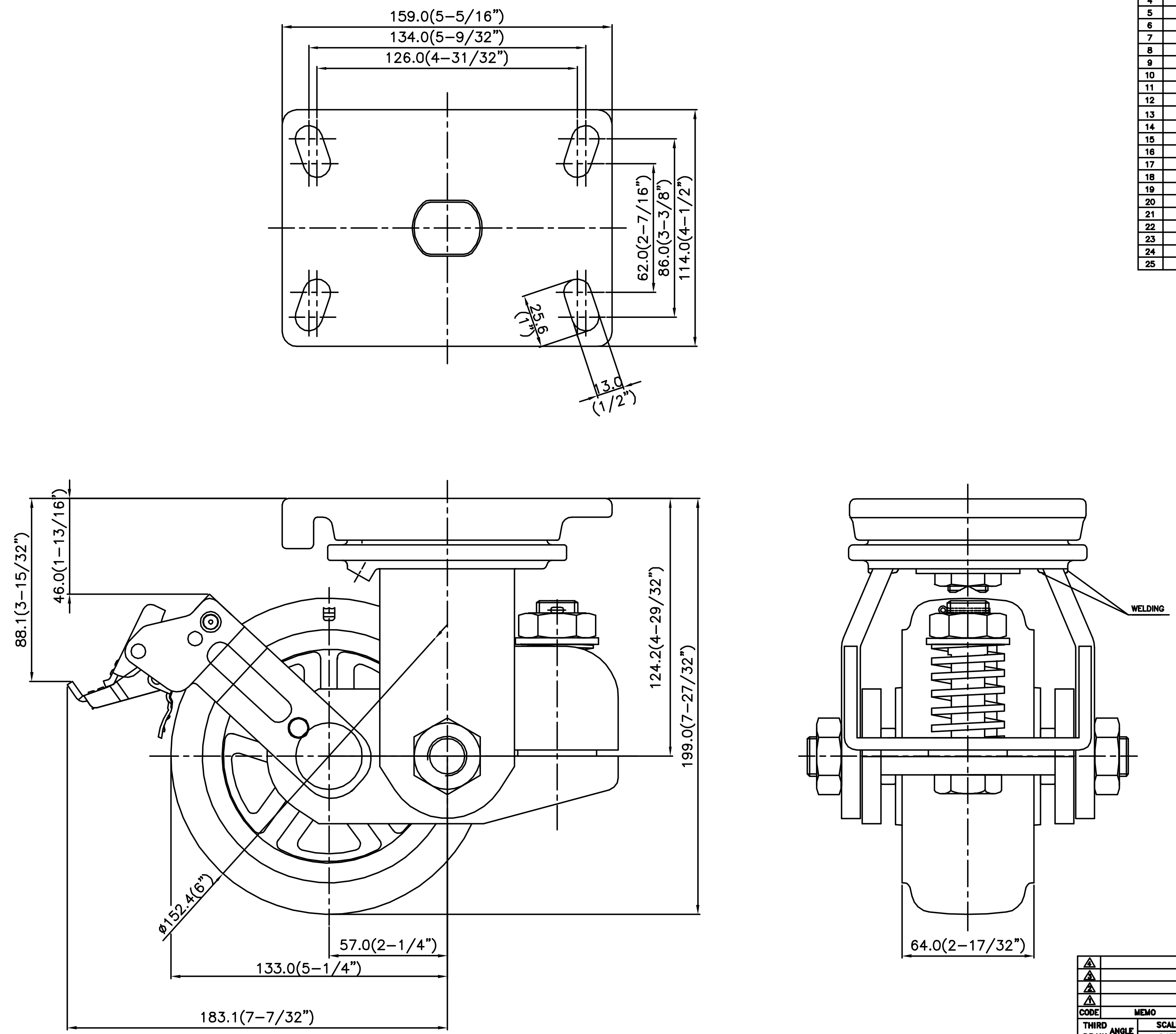
DWG NO.	

NO.	NOMENCLATURE	MATERIAL	Q'TY	TREAT	REMARKS
1	PLATE	S20C	1		t : 9.0
2	LEG	SPHC	2		t : 9.0
3	LOWER CUP	S20C	2		t : 6.0
4	MIDDLE CUP	S20C	1		
5	TOP PIN	S10C	1		3/4" X 10
6	NUT	S10C	1		3/4" X 10
7	STEEL BALL	S45C	23		7/16"
8	STEEL BALL	S45C	17		5/16"
9	G. NIPPLE	BRASS	1		M6 X 1.0P
10	AXLE	S10C	1		M20 X 2.5P
11	NUT	S10C	1		M20 X 2.5P
12	BEARING	SUJ2	2		#6205ZZ
13	RUBBER WASHER	RUBBER	1		
14	BUSHING	STKM	1		
15	WHEEL		1		
16	AXLE	S10C	1		3/4" X 16
17	BRACKET PIN	S10C	2		3/4" X 16
18	BRACKET LEG	SPHC	2		t : 9.0
19	SQUARE SPRING	SWRH	1		
20	LOCK WASHER	SPCC	1		M20
21	NUT	S10C	3		3/4" X 16
22	YOKE PLATE	SPHC	1		t : 6.0
23	WASHER	SPHC	2		t : 6.0
24	SPLIT PIN		1		
25	WB KIT		1		



CODE	MEMO	DATE	SIGN	NAME	TP7160-01 S/A -WB CASTER ASS'Y
				DRAWN / DESIGN / CHECKED / APPROVED	
THIRD ANGLE DRAW	SCALE	1 / 1		DWG NO.	
	DATE	2014.04.22			
SAMSONG CASTER. CO., LTD. TRIOPINES CASTERS. CO., LTD.				REF. NO.	